No. 6
Facing Sheet No. 2
K.S.B. Add. 23
KL. 198

Shows spotwelding of rear bulkhead panel H111.167 to rear I-look Assy. Using gun HGW.127. Sequence No. 5.

No. 8
Facing Sheet No. 2
K.S.B. Add. 23
KL. 198

Shows spotwelding of top of floor Assy. to wheelarch Assy. R. & L.H. sides with gun HGW.115

Sequence 7
No. 10
Facing Sheet No. 3
M.G.B. Add. 23
SHOWS REINFORCEMENT - TRUNK OPENING - FRONT - HZA.463
CLAMPED IN POSITION WITH SPECIAL CLAMP 771 TP

No. 11
Facing Sheet No. 4
M.G.B. Add. 23
KEM 198
SHOWS FRONT END ASSEMBLY HZA.554 IN JIG IN
RELATION TO REAR FLOOR ASSEMBLY.

SEQUENCE 16.
SHOWS PANEL - MAIN FLOOR & GEARBOX COVER ASSY. H2A, 558
POSITIONED IN JIG IN RELATION TO FRONT AND REAR FLOOR ASSY.
SEQUENCE 17

SHOWS CRUMPING OF GEARBOX TUNNEL TO FRONT END.
SEQUENCE 17
No. 15
Facing Sheet No. 4
MBB 460
KEM 198

Shows SEA.49/5 R & L SIDEMRISER - BOTTOM (RH Shown) IN RELATION TO MAIN FLOOR - REAR FLOOR & FRONT E NDS.

Sequence 10.

No. 16
Facing Sheet No. 4
MBB 460
KEM 198

Shows Gun No. 127 IN USE - SPOTWELDING MAIN FLOOR TO HEADBOARD RT.

Sequence 19.
No. 18
FACING SHEET NO. 6
M.G.B. ADO 23
KIM 198

SHOWS HZA.236/7 SIDE MEMBER - ING6R - IN POSITION (R.H. SHOWN)
SEQUENCE 23

No. 21
FACING SHEET NO. 7
M.G.B. ADO 23
KIM 198

SHOWS SPOTWELDING OF STILL CLOSING PANELS AND STILL FILLER PIECES AT REAR WHEELARCH.
SEQUENCE 28
No. 23
Facing Sheet No. 3
M.G.B. ADG 23
EMK 198
SHOES UP KIN. 127 SPOT WELDING FRONT END
OF GEARBOX COVER TO FRONT END.
SEQUENCE 31

No. 24
Facing Sheet No. 9
M.G.B. ADG 23
EMK 198
SHOWS NCA. 556 PANEL - DASH SIDE ASSY. R/H IN POSITION
WITH NCA. 430 TUBE STIFFENER.
SEQUENCE 33
No. 34
Facing Sheet No. 10
MR. ADO. 23
KEL. 198

Shows KG127 spotwelding dash side assy. to sill flange & dash sequence 38.

No. 33
Facing Sheet No. 12
MR. ADO. 23
KEL. 198

Shows tonneau assembly positioned to assembly in main jig with locating units at 'B' post and clamped with special clamps to reinforcement and to bulkhead using standard hole clamps.
Sequence 43.
The part numbers shown may not agree with normal part numbers. These are CKD numbers allocated for CKD purposes by Nuffield (BMC) Exports.

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