

SECTION B



STEERING GEAR

STEERING COLUMN

STEERING WHEEL

DESCRIPTION	No. off per Car	Commencing Chassis No. TD0251		Part No.	Commencing Chassis No.	Part No.	Commencing Chassis No.	REMARKS
		Part No.	Illus. No.					
STEERING GEAR								
Steering pinion and tie-rods assembly	1	136167		500526	11111			
Rack housing—steering	1	126916	C1					
Rack—steering	1	MG899/101	C2	500496	11111			
Pinion—steering	1	135910	C3					
Thrust washer—top—pinion	1	126919	C4					
Shim (.005" thick)—tail bearing	A/R	126920	C5					
Shim (.007" thick)—tail bearing	A/R	126921	C6					
Thrust washer—bottom pinion	1	126926	C7					
Seal—pinion	1	126922	C8					
Tail bearing—pinion	1	139731	C9					
Flange—pinion	1	126999	C10					
Circlip—pinion	1	129825						
Damper pad—rack	1	ACA5244	C11					
Housing—damper pad	1	ACA5245	C12					
Spring—damper pad	1	ACA5248	C13					
Shim (.003")—damper pad housing	A/R	ACA5249	C14					
Shim (.020")—damper pad housing	A/R	132481	C15					
Tie-rod	2	126929	C16					
Locknut—tie-rod	2	ACA5250	C17					
Ball housing—male	2	101772	C18	ACA6031	11111			
Ball housing—female	2	ACA5304	C19					
Ball seat	2	ACA5246	C20					
Shim—ball seat adjuster (.003")	A/R	ACA5301	C21					
Shim—ball seat adjuster (.005")	A/R	ACA5302	C22					
Ball socket assembly—outer	2	ACA6005	C23					
Boot ring clip	2			186485	25976			
Boot	2			185246				
Boot clip	2			7H3565				
Washer—plain	2			185251				
Cap—inner—grease retaining	2	126941	C24					
Cap—outer—grease retaining	2	126940	C25					
Pressure ring for caps	2	126942	C26					
Lock washer—ball housing—inner	2	ACA5247	C27					
Seal—ball joint	2	ADG1668	C28					
Clip (large)	2	ADG1682	C29					
Clip (small)	2	ADG1681	C30					
Grease nipple ($\frac{1}{8}$ " straight)—rack housing	1	X19460	C31					
Grease nipple ($\frac{1}{8}$ " x 90°)—steering arm	2	ACA5122	C32					
Adaptor—grease nipple	1	500203						
STEERING COLUMN ASSEMBLY								
Steering column assembly	1	136004						
Adjustable top end	1	47323	C33					
Key—steering wheel	1	19835	C34					
Key—connector	1	47330	C35					
Spring cover	1	130463	C36					
Cover cup	1	130462	C37					
Clamp—steering column	1	47327	C38					
Bolt—clamp	1	47324	C39					
Nut—clamp bolt	1	17H6156	C40					
Washer—clamp bolt	1	47325	C41					
Plate—bottom bush	1	129754	C42					
Bush—top	1	47318	C43					
Bush—bottom	1	27H6148	C44					

KEY TO PLATE C

Illus. No.	Description	Page No.
C1	Rack housing—steering.....	B.2
C2	Rack—steering.....	B.2
C3	Pinion—steering.....	B.2
C4	Thrust washer—top—pinion.....	B.2
C5	Shim (.005" thick)—tail bearing.....	B.2
C6	Shim (.007" thick)—tail bearing.....	B.2
C7	Thrust washer—bottom pinion.....	B.2
C8	Seal—pinion.....	B.2
C9	Tail bearing—pinion.....	B.2
C10	Flange—pinion.....	B.2
C11	Damper pad—rack.....	B.2
C12	Housing—damper pad.....	B.2
C13	Spring—damper—pad.....	B.2
C14	Shim (.003")—damper pad housing.....	B.2
C15	Shim (.020")—damper pad housing.....	B.2
C16	Tie-rod.....	B.2
C17	Locknut for tie-rod.....	B.2
C18	Ball housing—male.....	B.2
C19	Ball housing—female.....	B.2
C20	Ball seat.....	B.2
C21	Shim—ball seat adjuster (.003").....	B.2
C22	Shim—ball seat adjuster (.005").....	B.2
C23	Ball socket assembly—outer.....	B.2
C24	Cap—inner—grease retaining.....	B.2
C25	Cap—outer—grease retaining.....	B.2
C26	Pressure ring—for caps.....	B.2
C27	Lock washer—ball housing—inner.....	B.2
C28	Seal—ball joint.....	B.2
C29	Clip—large.....	B.2
C30	Clip—small.....	B.2

Illus. No.	Description	Page No.
C31	Grease nipple ($\frac{1}{8}$ " straight)—rack housing.....	B.2
C32	Grease nipple ($\frac{1}{8}$ " \times 90°)—steering arm.....	B.2
C33	Adjustable top end.....	B.2
C34	Key—steering wheel.....	B.2
C35	Key—connector.....	B.2
C36	Spring cover.....	B.2
C37	Cover cup.....	B.2
C38	Clamp—steering column.....	B.2
C39	Bolt—clamp.....	B.2
C40	Nut—clamp bolt.....	B.2
C41	Washer—clamp bolt.....	B.2
C42	Plate—bottom bush.....	B.2
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C45	Inner column—welded—complete.....	B.2
C46	Outer column.....	B.2
C47	Bolt—column flange to box flange.....	B.2
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C52	Distance tube—column adjustment.....	B.2
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C54	Nut—steering wheel.....	B.2
C55	Distance-piece—steering column clamp.....	B.2
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C57	Clip—steering column steady.....	B.2
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