

# TECHNICAL SERVICE BULLETIN

74-D-6

NO.



# Austin MG

April, 1974

## SUBJECT:

THIRD GEAR MAIN SHAFT  
CIRCLIP FAILURE

## MODELS:

AUSTIN MARINA  
MANUAL TRANSMISSION

In the event of third speed gear circlip breakage, a new circlip should be fitted, along with a modified third gear thrust washer, Part No. 88-159978. This thrust washer has six (6) lugs on the inner circumference whereas the previous type, Part No. 88-140727, has only three (3).

It should also be noted that one end of the circlip has a 30° kink to prevent it from turning in its groove; and, when fitted, this should protrude away from the thrust washer (face towards the front of the transmission).

Prior to rebuilding of the gearbox, the circlip groove in the main shaft should be checked for damage, as this can also lead to a re-occurrence of the problem.

AM/PB/31D