

# TECHNICAL SERVICE BULLETIN

NO. 75-D-3



# Austin MG

February, 1975

## SUBJECT:

THIRD SPEED GEAR RETAINING CIRCLIP

## MODELS:

MARINA - MANUAL TRANSMISSION

To ease assembly and ensure correct location, the 30° tang on one end of the mainshaft circlip has been increased in length.

Modified circlips Part #112394 were fitted on production from Gearbox No. 18V 233797.

NOTE:- When fitting the circlip in position, the 30° tang should face away from the thrust washer or it will not locate within the mainshaft groove fully, and therefore will become displaced.

Please refer to Service Technical Bulletin 74-D-6 which contains additional information with regard to circlip failure.

PB No. 44D