

Service Information Sheet No. 60

METHOD OF CLAMPING REAR HUB BALL RACE

A gasket has been introduced between the rear hub and bearing housing to ensure an oil-tight joint.

In certain circumstances, due to machining limits, the introduction of this gasket gives a clearance between the ball race and the dowel of the hub, which allows the bearing housing to float on the ball race. To overcome this a shim should be fitted as illustrated in the sketch below. SA. Type Two-Litre Shim .010 in. (Part No. MG663/157), and TA. Series Midget and VA. Type 1½-Litre Shim .007 in. (Part No. MG689 143).

